

# **INEOS PP N00G-01**

# INEOS Olefins & Polymers USA - Polypropylene Impact Copolymer

• Blow Molding

Tuesday, November 5, 2019

Sheet Extrusion

#### **General Information**

#### **Product Description**

Processing Method

N00G-01 is a fractional melt flow impact copolymer designed for blow molding, pipe, tubing and sheet extrusion that offers a good balance between stiffness and impact. For applications requiring medium term heat aging performance, we recommend N00M-00.

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General				
Material Status	Commercial: Active			
Availability	North America			
Features	Impact Copolymer			
Uses	Blow Molding Applications Sheet			
	• Piping • Tubing			
Agency Ratings	• EC 1907/2006 (REACH)			
RoHS Compliance	Contact Manufacturer			
Forms	Pellets			

Pipe Extrusion

ASTM & ISO Properties <sup>1</sup>				
Physical	Nominal Value	Unit	Test Method	
Density / Specific Gravity	0.904		ASTM D792	
Melt Mass-Flow Rate (230°C/2.16 kg)	0.45	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength <sup>2</sup> (Yield)	3500	psi	ASTM D638	
Tensile Strength <sup>2</sup> (Break)	4900	psi	ASTM D638	
Tensile Elongation <sup>2</sup> (Yield)	10	%	ASTM D638	
Tensile Elongation <sup>2</sup> (Break)	900	%	ASTM D638	
Flexural Modulus - 1% Secant	165000	psi	ASTM D790A	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact			ASTM D256	
-4°F	2.6	ft·lb/in		
73°F	No Break			
Notched Izod Impact (Area)			ASTM D256	
-4°F	6.52	ft·lb/in²		
73°F	No Break			
Instrumented Impact, Ductility			ASTM D3763	
-4°F	Ductile			
73°F	Ductile			
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale)	82		ASTM D785	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (66 psi, Unannealed)	198	°F	ASTM D648	
Deflection Temperature Under Load			ASTM D648	
264 psi, Unannealed	135	°F		
Brittleness Temperature	< -58.0	°F	ISO 812	
Vicat Softening Temperature	307	°F	ASTM D1525	



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Optical	Nominal Value Unit	Test Method
Gloss (60°)	56	ASTM D2457

#### **Notes**

<sup>1</sup> Typical properties: these are not to be construed as specifications.



<sup>&</sup>lt;sup>2</sup> 2.0 in/min